

## **Acidizing Evaluation of Carbonate Rock in BDA-F Well, Jatibarang Field**

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### **ABSTRACT**

Acidizing is a dissolving activity, whether it is dissolving rock formations or other materials (natural or foreign) in reservoir of the rock. To maintain production in the Jatibarang field, especially in Bangodua (BDA) structure, there are 1 well that have experienced a short decline in production since drilling. The reservoir properties of that well is not good and there is impurity material (damage). Thus, requiring stimulation in the form of matrix acidizing. Evaluation of the matrix acid work in this well, is required for the same activities in other wells. To restore productivity this well, data were collected starting from production data, reservoir data, and well composition data. Then, candidate analysis and matrix acidizing job design are carried out. The design stage will be brought to the execution of matrix acidizing in the field. Then an evaluation was carried out after the presence of matrix acidizing in this well. This well carried out matrix acidizing activities, produced oil production gains. BDA-F well produced with artificial lift of Electrical submersible pump – ESP in C1 layer (1128 – 1130.5 mMD), experienced an increase in test production from 749 BLPD to 1865 BLPD with a decrease in skin factor from +32 to -1.

**Keywords:** acidizing; matrix acidizing; damage; skin; ESP

### **I. INTRODUCTION**

Acidizing is a dissolving activity, whether it is dissolving rock formations or other materials (natural or foreign) in reservoir of the rock. To maintain production in the Jatibarang field, especially in Bangodua (BDA) structure, BDA-F well have experienced a short decline in production since drilling. BDA-F well start produced in July 29, 2021, only 1.5 month the production of this well get decline curve 20% from firstly.

From data collecting BDA-F well, the permeability of this well is 35 mD, mineralogy is carbonate, skin factor +32, differential pressure Skin 382 psi, and solubility test in the C1 layer at a depth of 1128 – 1130.5 meter Measured Depth (mMD), cutting sample can be dissolved carbonate is > 52%, and dissolve the scale around the formation. So the BDA-F well was stimulated by matrix acidizing treatment within the intention increasing the production.

Matrix acidizing is one of the stimulation techniques to increase the productivity / injectivity of wells with a large volume of acid and a high enough pump rate and addition of surfactants to dissolve impurities (asphalt etc.), before the acid reacts with the reservoir. [1]

There are four basic types of matrix acidizing treatment, Wellbore cleanout, which connect to the formation, acid volumes required range from 10 – 25 gal/ft. treated by spotting, soaking or circulating, or small bullhead treatment. Near Wellbore Stimulation treatments, which requires a volume of 25 – 50 gal/ft, and it improves the permeability within 2 – 3 ft of the wellbore. Intermediate matrix stimulation treatment, which use volume of 50 – 150 gal/ft and can reach 3 to 6 ft within the reservoir. Extended matrix stimulation treatment, which use acid volume of 150 – 500 gal/ft can result in production improvements comparable to hydraulic fracturing activities [2].

In the Carbonate Matrix Acidizing activity in the Majnoon Oilfield field, Al-Rekabi (2020), stated that skin factor trends and formation improvements can be modeled during acid matrix treatment. The skin factor trend monitoring model in real time is taken from wellhead pressure and flow rate values as the two main parameters for the formation of response interpretation during the acid injection phase and formation repair. [3]

From the literature review, it was found that near wellbore stimulation treatment and intermediate matrix stimulation treatment can be reduced skin and damage improvements, so it is expected to increase production in this well discussed.

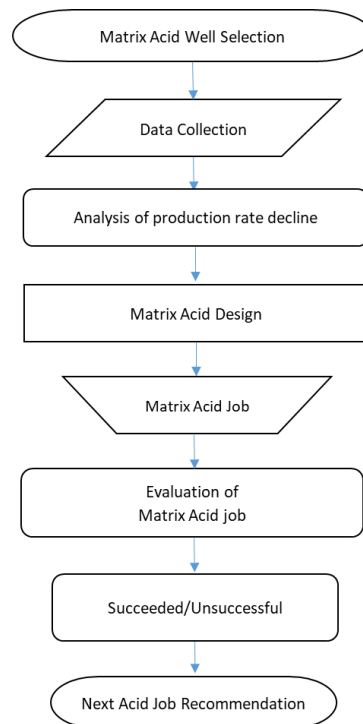
### **II. METHODS**

In carrying out matrix acidizing on carbonate rocks, several processes are carried out Selection candidate wells, in which wells were collected which experienced a significant decrease in production from the beginning of production. Data collection, after determining candidate wells with decreased production, data collection for each well is carried

out, including Production data (Production rate,  $Q_o$ ), Reservoir data (Permeability, porosity, initial skin, impurities, and type of mineralogy), and Well completion data (thickness of perforation layer, casing, tubing, packer, and artificial lift).

Analysis of production decline rate data, after obtaining data on wells that experienced a decline in production, an analysis was carried out whether the wells could be used for matrix acid work or not. The analysis here is in the form of the layer whether it is a carbonate layer with properties that can be carried out by acid or not. Matrix acid design, at this stage volumetric calculations are carried out, in the form of bulk volume (initial and target), penetration length, acid volume, acid type, additive acid, and pumping pressure limits, to avoid fracture pressure. Implementation of matrix acid, this step is an execution in the field starting with the injectivity rate test (IRT), pumping pre-flush fluid, pumping main acidizing, and pumping post-flush fluid. Matrix evaluation, here we can see whether several parameters of production rate, Productivity Index, Skin, Skin permeability, damage ratio, flow efficiency, and Inflow Performance Relationship (IPR) have changed. Success or failure of the matrix acid work, from the changes in the parameters above, it can be seen whether the matrix acidizing is said to be successful or not.

Recommendations for the next acid work, with the results above, the design and implementation review become a reference for matrix acidizing work in the next well. It's can be showed flow chart below:



**Figure 1. Flowchart of matrix acid methods**

### III. ACIDIZING EVALUATION OF CARBONATE ROCK IN BDA-F WELL

The BDA structure is located in Jatibarang Field. Geographically, it is located  $\pm 32$  km northwest of Cirebon City. Near with Jatibarang structure and the Randegan structure. BDA-F Well start produced in July 29, 2021, only 1.5 month the production of this well get decline curve 20% from firstly. The target zone is last opened during drilling which the production is under initial prediction. Current production is 855 barrel fluid per day (bfpd) with 93% water cut (WC). Based on PBU result, positive skin is observed. Larger production flow is expected from this well at 2500 bfpd by improving inflow (injection of small volume of acid and scale inhibitor for scale prevention) as well as outflow performance improvement (ESP large spec).

**Table 1. Properties Well BDA-F**

<b>Field</b>	Jatibarang ; Structure Bangadua
<b>Well</b>	BDA-06
<b>MD/TVD</b>	1694 mMD / 1517 mTVD
<b>Well type</b>	Deviated . KOP at 100 mMD
<b>Formation</b>	Lapisan C1
<b>Lower Zone Isolation</b>	TOC at 1663 mMD
<b>Perforation</b>	1128-1131 mMD
<b>Porosity</b>	15 % assumption general on BDA Field
<b>Permeability</b>	35 mD from PBU
<b>Estimated Reservoir Pressure</b>	950 psi
<b>Estimated Reservoir Temperature</b>	280 F
<b>Mineralogy</b>	Carbonate
<b>Past injectivity reference</b>	-

**Casing Information**











Depth	Size	Weight.	Grade	ID	Capacity	Collapse	Burst
1833 mMD	9 5/8 in	43.5 ppf	K-55	8.755 in	bb/ft	3810 psi	6330 psi
993 mMD	7 in	26 ppf	K-55	6.276 in	bb/ft	5410 psi	7240 psi

**Production Tubing Information**

Depth	Size	Weight.	Grade	ID	Capacity	Collapse	Burst
1131 mMD	2 7/8 in	6.4 ppf	L-80	2.441 in	0.00579 bb/ft	11170 psi	10570 psi

Scale inhibition treatment has an objective to place a certain volume of neat scale inhibitor chemical to prevent fast deposition of scale potential mineral in this formation. Scale inhibitor is designed for 2500 bfpd 90% WC flow at medium strong concentration. Before desain pump acid in well BDA-F, we take solubility test for this formation :

**Solubility BDA-F in HCl 15%**

Interval meter	Weight Before Acid		Weight After Acid		Dissolve %	Remark
	Gram		Gram			
1126-1128	2		1.63		18.5	Lowest Dissolve : - Transisi dari karbonat ke non karbonat - sandstone / shale
1128-1130	2		0.96		52	
1130-1132	2		0.78		61	
1132-1134	2		0.6		70	Highest Dissolve : - Carbonate atau Limestone

**Figure 2. Solubility Test BDA-F**

The results of solubility test in the C1 layer at a depth of 1128 – 1130.5 mMD, cutting sample can be dissolved carbonate is > 52%, and dissolve the scale around the formation. From solubility test, we can calculated fluid design :

**Table 2. Volume Pump Acid Matrix Job**

Concentration	Material	Pump Vol	Mixing Vol
<b>BRINE INJECTIVITY KCl 2% and RIG fluid</b>		<b>150</b>	<b>6,300 GAL</b>
990 GPT	FRESH WATER		6,237 GAL
167 PPT	POTASSIUM CHLORIDE		1,053 LB
<b>The Following Fluid Is Pumped After Confirm Injectivity Test</b>			
<b>BRINE PREFLUSH</b>		<b>5</b>	<b>210 GAL</b>
940 GPT	FRESH WATER		198 GAL
167 PPT	POTASSIUM CHLORIDE		36 LB
50 GPT	MUTUAL SOLVENT		11 GAL
<b>HCL 15% MAIN ACID</b>		<b>10</b>	<b>420 GAL</b>
476 GPT	FRESH WATER		200 GAL
15 GPT	CORROSION INHIBITOR		7 GAL
20 GPT	INHIBITOR AID		9 GAL
30 PPT	IRON CHELATING AGENT		13 LB
15 PPT	IRON CONTROL AGENT		7 LB
434 GPT	32% HCL		183 GAL
50 GPT	MUTUAL SOLVENT		21 GAL
5 GPT	NONEMULSIFYING AGENT		3 GAL
<b>BRINE OVERFLUSH</b>		<b>5</b>	<b>210 GAL</b>
940 GPT	FRESH WATER		198 GAL
167 PPT	POTASSIUM CHLORIDE		36 LB
50 GPT	MUTUAL SOLVENT		11 GAL
<b>TUBING DISPLACEMENT</b>		<b>70</b>	<b>2,940 GAL</b>
990 GPT	FRESH WATER		2,911 GAL
167 PPT	POTASSIUM CHLORIDE		491 LB
<b>SCALE INHIBITOR</b>		<b>45</b>	<b>1,890 GAL</b>
900 GPT	FRESH WATER		1,701 GAL
100 GPT	SCALE INHIBITOR		190 GAL
<b>SCALE INHIBITOR OVERFLUSH</b>		<b>45</b>	<b>1,890 GAL</b>
990 GPT	FRESH WATER		1,872 GAL
167 PPT	POTASSIUM CHLORIDE		316 LB

**Job Summary**

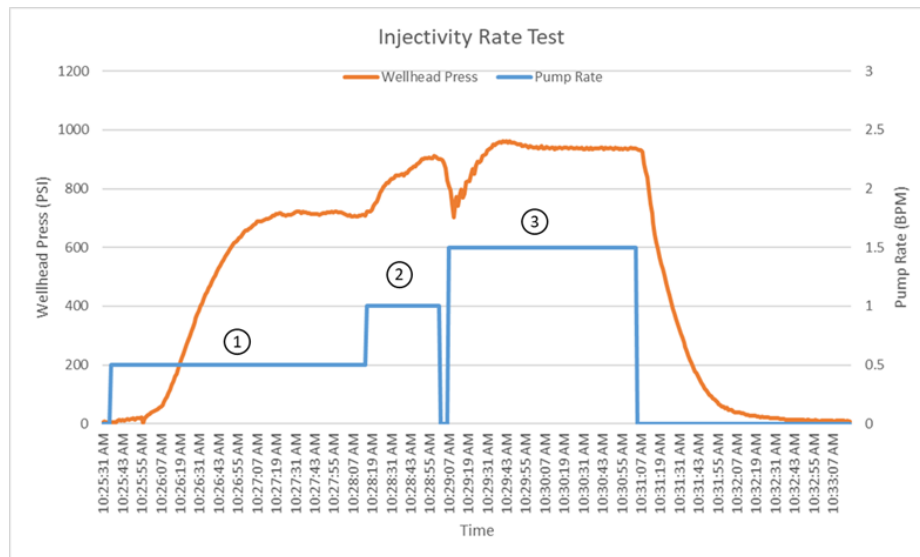
1. Run in hole (RIH) Coil Tubing (CT) to Target (1128-1130.5 mMD) while pumping KCL
2. Injectivity test at depth 1129-1130 mMD
3. Mixing Chemical for Acid
4. Start Pumping Treatment, Pre flush, Main Acid, Post flush
5. Pull Up CT to 1000 mMD, displace 1.5-2x volume tubing and soaking 30 minute acid, Mixing Scale inhibitor
6. Continue RIH CT to Target or 5 meter above perfo, and post flush as a spacer 5 bbl, continue with pumping scale inhibitor, (Pumping Schedule)

7. Displace CT, and Pull Out Of Hole (POOH) CT to surface
8. CT on surface, and close valve soaking until 12 hour-while waiting RIH Tubing production
9. Rig Down (R/D) CT
10. Continue RIH Tubing Production with ESP
11. Unloading until Well flowing via ESP

#### IV. RESULTS AND DISCUSSION

##### 4.1. Treatment Report

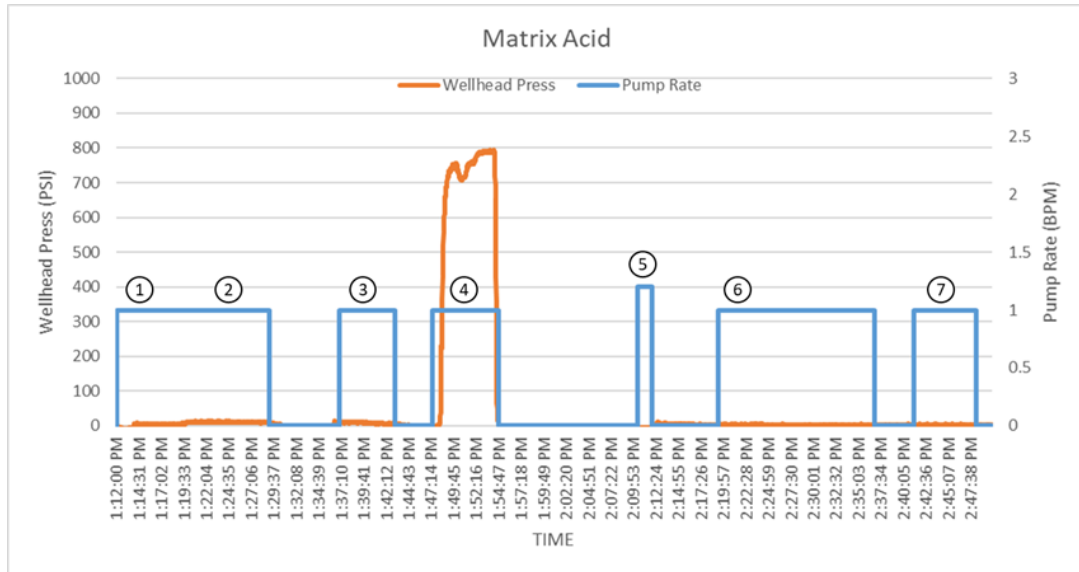
Treatment Report performed during the job. Report export into Chart for detail information



**Figure 3. Injectivity Rate Test BDA-F**

From injectivity rate test graph, it can be seen that the reservoir pressure responds when it is pressured or flows from outside, when the flow with 0.5 BPM pressure increases gradually from 0 psi to 750 psi (..1). Then the flow was increased to 1 BPM, the pressure response also increased from 750 psi to 925 psi then immediately the flow was stopped at 0 BPM, the pressure response also decreased, however, not significant (..2). Not long after the flow is at 0 BPM, the flow is increased immediately to 1.5 BPM, then the pressure also experiences the highest increase to 950 psi (not to fracture) where the pressure has not reached 0 psi when the flow is 0 BPM (..3). The pressure drop is slow when there is no flow from outside the reservoir.

The picture above shows that the reservoir response can still accept external action, the incoming flow is still in accordance with the acid matrix design. And when the flow is increased, the pressure also gives an increased response, which indicates that there is still skin or damage



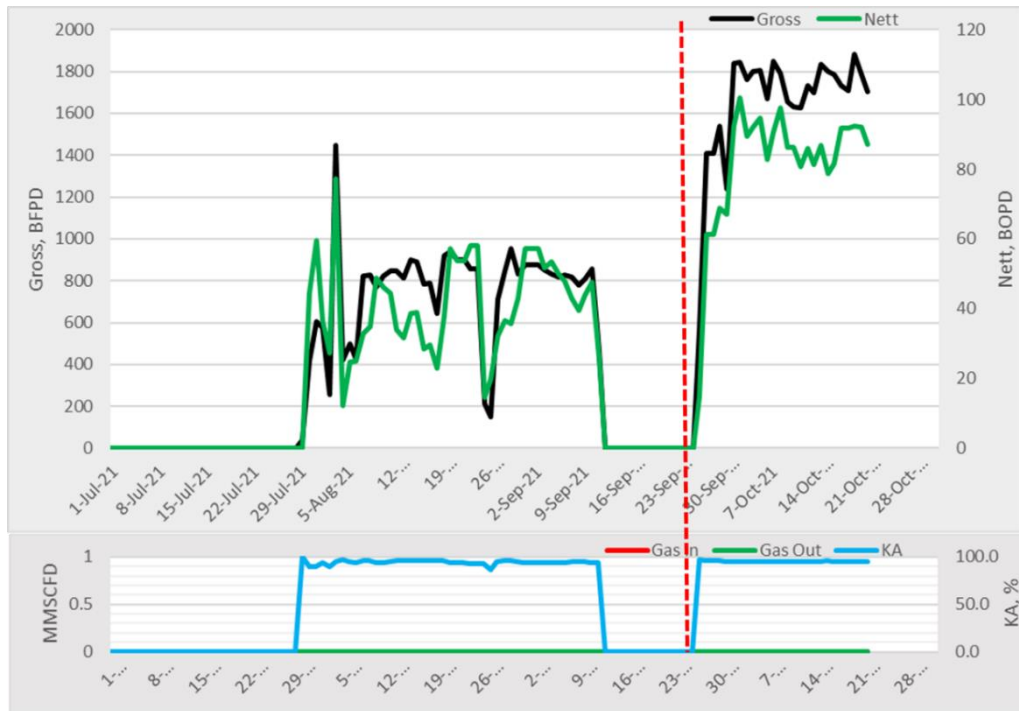
**Figure 4. Press and Rate Matrix Acid BDA-F**

The main acid pumping stages from the picture above are:

1. Preflush 5 bbl KCl, with flowrate 1 BPM and pressure 5 psi.
2. Main Acid 15% 10 bbl, with flowrate 1 BPM and pressure 10 psi
3. Postflush 5 bbl KCl, with flowrate 1 BPM and pressure 10 psi
4. Postflush continued for 5 minutes with flowrate 1 BPM, the acid reached the formation (matrix body – near the perforation) and the tee flow (Surface) closed, the highest pressure increase was 795 psi. Then the wellhead pressure suddenly drops significantly from 795 psi to 0 psi (for 30 seconds). At this point there is an acid reaction to the reservoir and does not indicate a leak in the pump line on the surface.
5. To determine the effect of acid on the reservoir, a pump with a high flow of 1.2 BPM was tested for 1 minute, there was no increase in pressure (stayed at 0 psi).
6. To avoid scale formation in the reservoir, 45 bbl of scale inhibitor was pumped, with a flow of 1 BPM and a pressure of 3 psi (the pump pressure reads).
7. Overflush as much as 40 bbl, with 1 BPM and 3 psi pressure (reads pump pressure)

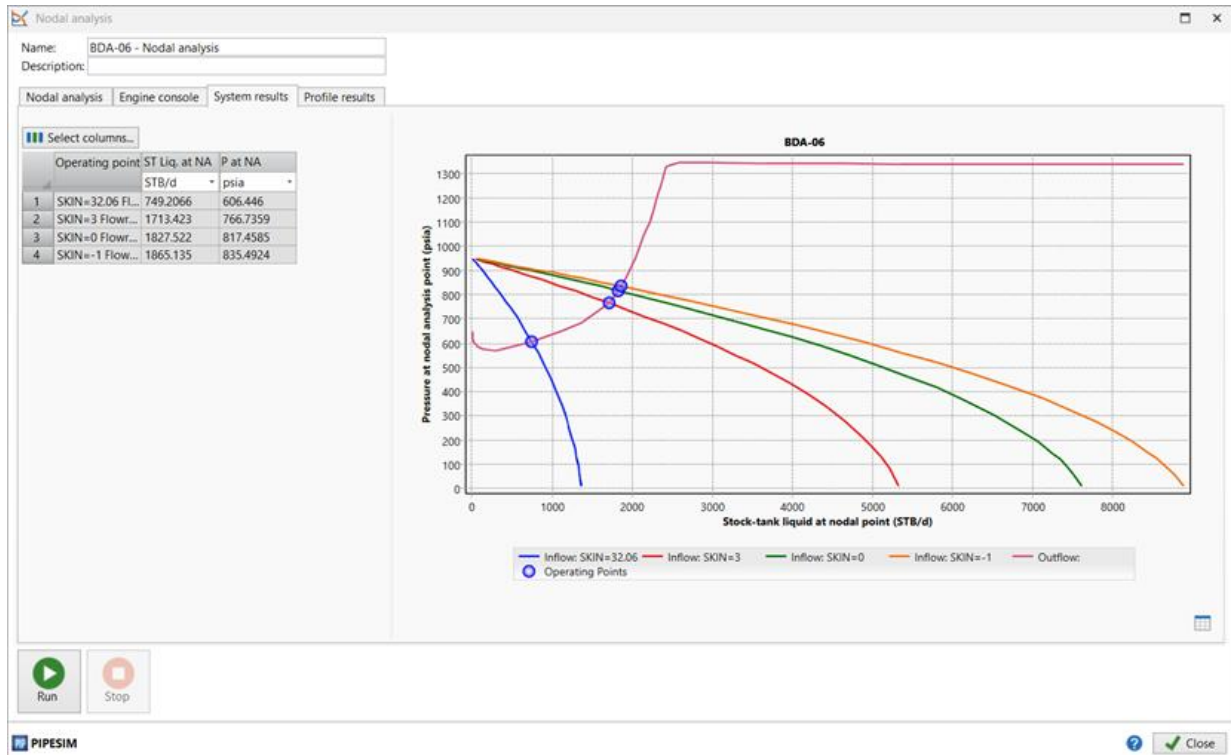
#### 4.2. Discussion

After matrix acid treatment in BDA-F well, with artificial lift ESP, there's improvement from productivity, it's can be look at graph below:



**Figure 5. Production BDA-F After Matrix Acid Job**

An evaluation of the production of the BDA-F well was carried out and a simulation of the skin changes before and after treatment was carried out. From the simulation results in PIPESIM, the matrix acid work also shows an increase in production and a decrease in the skin value from 32 to -1. With Skin +32 Production is 749.2 blpd, after Skin -1 production becomes 1865 blpd. This looks the same as the actual production test results (figure 5 versus figure 4)



**Figure 6. Nodal Analysis with Sensitivity Skin +32, 0, dan -1**

## V. CONCLUSION

The BDA-F well, with solubility test in the C1 layer at a depth of 1128 – 1130.5 mMD, dissolved carbonate cutting sample > 52 %, and scale around the formation. Matrix acidizing stimulation can be carried out with an acid pumping design of 10 bbl within 2.5 feet penetration. The implementation of matrix acid showed a decrease pump surface pressure from 900 psi to 10 psi (figure 4), so that the acid design was successful. By continue pumping scale inhibitor to prevent scale formation, the pump surface pressure does not increase. The results of the stimulation of the BDA-F well skin also decreased from +32 to -1, this can be seen from the IPR plot when +32 skin produced 749 BLPD to skin -1 production of 1865 BLPD.

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