

HYDRAULIC FRACTURING EVALUATION OF WELL ZAA-011 PANGKALAN SUSU FIELD, NORTH SUMATRA

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ABSTRACT

Well ZAA-011 is a well located in the Pangkalan Susu field that has been depleted, where the reservoir has experienced a decrease in producing ability due to fair permeability. Well ZAA-011 produces with artificial lift in the form of a hydraulic pumping unit (HPU) and has a water cut value of 72%. The well is producing in sandstone Structure B, located at a depth of 3392 - 3412 ft MD, with a reservoir pressure of 606 psia. Well ZAA-011 has a permeability of 10 mD or fair and a productivity index of 1.084 bpd/psi. The method used to evaluate hydraulic fracturing stimulation in the ZAA-011 well is by using MFrac simulation which is an evaluation measurement in the previous hydraulic fracturing process. The fracture properties parameters are fracture half-length, fracture width, fracture height, fracture conductivity, dimensionless frac conductivity, and reservoir permeability. Production parameters are seen through pipesim simulation in the form of nodal analysis to see the optimal production rate. Economic parameters using profit indicators are calculated with the production sharing contract model cost recovery model including NPV, IRR, ROI and POT obtained. Based on the simulation using MFrac software, the hydraulic fracturing design values are fracture half-length 34.239 m, fracture width 0.37321 inch, fracture height 14.42 m, fracture conductivity 12984 mD-ft, dimensionless frac conductivity 6.4239. Permeability was found to be 37 mD and theoretically the average is about 36.7 mD and the productivity index also increased by 2.383 bpd/psi. Plus nodal analysis in the wellbore using pipesim software obtained a production rate of 238.8 BLPD (67.54 BOPD). Economic analysis using profit indicators obtained an NPV value of MUS\$ \$937, IRR with a value of 250.71%, ROI of 77.22% and POT obtained 0.354 years or about 4,248 months. This indicates that the redesign work on hydraulic fracturing in the ZAA-011 well is effective and optimal.

Keywords: hydraulic fracturing; fracture half-length; fracture height; conductivity fracture; dimensionless frac conductivity.

I. INTRODUCTION

Hydraulic fracturing is an option in increasing the productivity index value and permeability price. Especially for the sandstone formation in the ZAA-011 well, the hydraulic fracturing method is appropriate for stimulation. The goal is to improve the fluid flow capacity in the formation and pave the way for hydrocarbons to flow more easily into the wellbore in order to obtain a large increase in production. Hydraulic fracturing is the most widely applied technique in oil and gas well stimulation, and has a significant effect on productivity. This method is superior compared to other stimulation techniques. Fractured formations are capable of increasing small to high permeability. The control system for the success parameters of this stimulation includes the permeability formed, fracture conductivity and parameters related to fracture geometry (fracture half-length, fracture width and fracture height).

Hydraulic fracturing includes two main parts: proppant and fract fluid. Proppant is the material used in hydraulic fracturing to keep the fractures open and thus aid extraction. Proppants are available in various materials and sizes, and each type has its own advantages. One of these is Resin-Coated Sand. The advantage of using Resin-Coated Sand technology is that individual proppant grains are allowed to bond to each other resulting in silica grains that will bond uniformly when the temperature and pressure reach the appropriate level. To perform hydraulic fracturing, frac fluid is injected at high speed and pressure into the wellbore. The volume of fluid pumped will affect the length of the fractures created. However, without pumping proppant into the fractures, the fractures created will close after the pumping operation stops. Fract fluid is needed to prevent particles from settling before reaching the end of the fracture. The best way to control the viscosity of fract fluid is by the addition of synthetic or natural polymers. Hydraulic fracturing operations must be carried out with sound environmental practices to reduce the risk of air, water, and soil contamination. All activities should adhere to the relevant environmental laws and regulations. Any hazardous material spills should be promptly addressed in line with an established spill response plan. Waste and surplus materials should be managed and disposed of safely for the environment.

Well candidate selection is an important factor that plays a role in the success and failure of hydraulic fracturing treatments. The main step of hydraulic fracturing stimulation selection is to select the target well and formation. Selection of well candidates that have great potential for implementation can increase the success rate. Well ZAA-011 is in a sandstone formation where cementation or bonding between grains in the formation is small. Hydraulic fracturing design



has several success parameters: proppant characteristics, fract fluid characteristics, field considerations, and data set development. Improving the elements involved in hydraulic fracturing design can save time and money during the process. So in the economic calculation, it is necessary to see the amount of cost components incurred in the hydraulic fracturing design that must be profitable until the stimulation process is completed.

The successful evaluation of hydraulic fracturing in Well ZAA-011 can be seen from the measurement results of the use of proppant which is able to increase the value of fracture half-length, fracture width, fracture height, fracture conductivity, and fracture permeability. In the production aspect, it can increase the productivity index (PI) and production rate. In the economic aspect, the optimization values of NPV, IRR, ROI and POT were obtained.

II. METHODS

In this study, an evaluation of the hydraulic fracturing process at the ZAA-011 well will be carried out. The data required are reservoir data, production data, well completion, post-job report and economic data. The initial stage carried out is the evaluation of fracture geometry by manual calculation with the 2D PKN method, then calculating the average formation permeability with the Howard and fast method. Calculating formation productivity (J/Jo) with the prats method, and determining the nodal analysis graph before fracturing and after fracturing. then calculating economic parameters using profit indicators calculated with the production sharing contract model cost recovery model including NPV, IRR, ROI and POT obtained.

III. RESULTS AND DISCUSSION

Well ZAA-011 is producing with an artificial lift hydraulic pumping unit (HPU) and has a water cut rate of 72%. The well is producing in sandstone Structure B, located at a depth of 3392 - 3412 ft MD, with a reservoir pressure of 606 psia. The decision to conduct hydraulic fracturing on well ZAA-011. The decision to conduct hydraulic fracturing in the ZAA-011 well is based on the reason that the ZAA-011 well has a small permeability of 10 mD, and with a low fluid production rate of 167 BLPD (46.76 BOPD) through nodal analysis calculations using pipesim software. Hydraulic fracturing stimulation is expected to form conductive channels in the form of fractures, which will increase the price of oil production rates, so as to increase well productivity and achieve the desired production target. This part consists of the research results and how they are discussed. The results obtained from the research have to be supported by sufficient data. This section must be around 50% of the total article text.

Determination of Proppant and Fracturing Fluid Concentration

The implementation of hydraulic fracturing design is carried out with the help of MFrac software, but before the hydraulic fracturing design stage is carried out, it is necessary to conduct a series of tests to obtain data that will later be used to design hydraulic fracturing. The implementation of the hydraulic fracturing design of the ZAA-011 well itself is divided into several stages. After several preparations for data collection and several tests, the next stage is the main fracturing. so that the following results are obtained.

	Table III-1 Hydraulic Fracturing Surface Treatment Schedule Design Data									
Stage No.	Avg Slurry Rate (bpm)	Liquid Vol. (bbl)	Slurry Vol. (bbl)	Total Slurry Volume (bbl)	Total Time (min)	Fluid Type	Prop Type	Cone. From (lbm/gal)	Cone. To (lbm/gal)	Prop. Stage Mass (lbm)
1	54.007	16.173	16.173	16.173	32.444	FG30 7%	0000	0	0	0
2	11.381	13.093	13.093	1.471	14.748	FG30 7%	0000	0	0.00099113	27.251
3	10.697	8.595	88.047	23.515	22.979	FG30 7%	0000	053.914	053.914	19.462
4	12.518	64.641	67.225	30.238	2.835	FG30 7%	C003	056.821	12.397	24.542
5	13.228	36.675	3.965	34.202	31.347	FG30 7%	C003	13.128	23.555	28.253
6	12.791	30.947	35.182	37.721	34.098	FG30 7%	C003	24.534	37.353	4022
7	11.158	34.466	40.721	41.793	37.747	FG30 7%	RC1630	38.102	43.985	59.413
8	11.252	29	34.786	45.271	40.838	FG30 7%	RC1630	44.285	45.959	54.959
9	11.671	37.589	46.643	49.936	44.835	FG30 7%	RC1630	46.708	62.247	86.006
10	11.693	31.197	4.089	54.025	48.332	FG30 7%	RC1630	63.464	77.082	92.075
11	11.927	46.612	62.562	60.281	53.577	FG30 7%	RC1630	77.613	77.167	15151
12	11.076	1.059	1.059	6.134	54.533	FG30 7%	RC1630	0	0	0
13	0	0	0	6.134	82.267	FG30 7%	0000	0	0	0

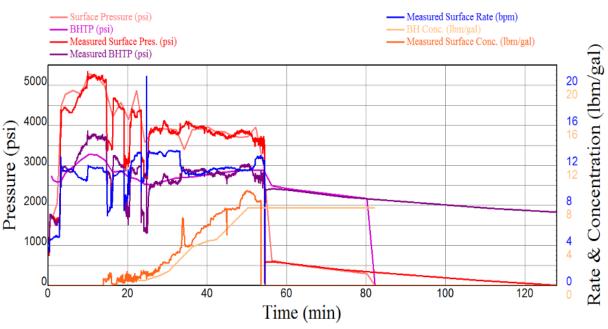


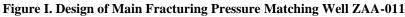
Table III-2
Fluid and Proppant Type Design Specification Data

This and Toppant Type Design Specification Dat	a	
Parameter	Nilai	Satuan
<i>Fluid Type</i> : FG35 7% - COSL PA-FG35 w/ 7% KCl + 2 gpt PA-BF, 18 gpt XT-9, 4.0 pp	574	(bbl)
Proppant Type: C003 - 20/40 CARBO-Lite	9288,8	(lbm)
Proppant Type: S100 - 100 Mesh	1946,2	(lbm)
Proppant Type: RC1630 - RCS SuperLC 16/30 SanTrol	44418	(lbm)

After some preparation of data collection and some tests, the next stage is the main fracturing. This stage is the main stage, namely applying the design that has been prepared as **Table III-1** and **Table III-2**. Furthermore, in the main fracturing process, several pressure parameter values are also obtained which serve as a comparison and matching with the previous production and Borehole Hydraulic data in **Table III-3**.

Table III-3 Borehole Hydraulic Well ZAA-011 Data					
Parameter Nilai Satuan					
Hydraulic Power Required	1502,3	hhp			
Surface Pressure, Min.	297,25	psi			
Surface Pressure, Max.	5278,7	psi			
BHTP Pressure, Min.	2166,9	psi			
BHTP Pressure, Max.	3276,2	psi			
Gravitational Head, Min.	1544,1	psi			
Gravitational Head, Max.	2174,6	psi			
Frictional Pressure Loss, Min.	530,06	psi			
Frictional Pressure Loss, Max.	3816,8	psi			





Determination of Design Value of Fracture Properties

Based on the simulation design using MFrac software, it is estimated that the geometry model that will be formed is shown in **Figure 2**. Described in the figure displays the distribution of fracture width and length obtained in the hydraulic fracturing process. In addition to fracture properties, it also displays the value of stress distribution at that depth.



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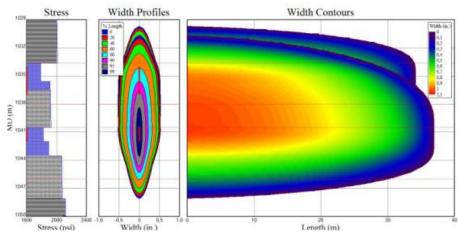


Figure 2. Well ZAA-011 Fracture Geometry Design Model

Based on simulations using MFrac software, Determination of fracture half-length, fracture width, fracture height, fracture conductivity and dimensionless frac conductivity. estimated fracture geometry formed as in **Table III-4**.

Parameter	Nilai	Satuan
Frac Fluid Efficiency	0,34943	
Net Frac Pressure	629,55	(psi)
Frac Length - Created	34,239	(m)
Frac Length - Propped	34,226	(m)
Frac Height - Avg.	14,42	(m)
Propped Height (Pay Zone) - Avg.	4,3974	(m)
Max Width at Perfs - EOJ	1,0335	(in.)
Propped Width (Well) - Avg.	0,37321	(in.)
Propped Width (Pay Zone) - Avg.	0,3637	(in.)
Conc./Area (Frac) - Avg. at EOJ	2,3908	(lbm/ft²)
Conc./Area (Pay Zone) - Avg. at Closure	3,0052	(lbm/ft²)
Frac Conductivity (Pay Zone) - Avg. at Closure	12.984	(mD-ft)
Dimensionless Frac Conductivity (Pay Zone)	6,4239	
Avg. Fracture Permeability	430,84	(darcy)
Res. Permeability	37	mD

Table III-4 Fracture Properties Design Results Well ZAA-011

Determination of Production Data

The success or failure of hydraulic fracturing is based on the production and productivity produced after hydraulic fracturing. In this case, production evaluation is carried out by certain methods which include evaluation of the average permeability of the formation, evaluation of the productivity index ratio. Well ZAA-011 produces hydrocarbon fluid from a formation with a small permeability of 10 md. After simulation, a permeability value of 37 mD was obtained. Theoretically, hydraulic fracturing of a rock formation will increase the permeability price of the rock followed by an increase in fluid flow rate. The following is the calculation of the permeability price after fracturing (Kf) and the average permeability distribution price (Kavg) as a result of hydraulic fracturing at well ZAA-011.

1. Calculate formation permeability from wellbore to fracture tip/fracture permeability (k_f):

$$K_{f} = \frac{(Ki \times h) + WKf}{h}$$

$$K_{f} = \frac{(10 \times 20) + 12984}{20} = 650,7 \text{ mD}$$

2. Fracture formation causes permeability in the area around the well. Thus, the average formation permeability (k_{avg})

$$K_{avg} = \frac{\log(\frac{1}{rw})}{\left[\frac{1}{kf}\log(\frac{xf}{rw})\right] + \left[\frac{1}{k}\log(\frac{re}{xf})\right]}$$

$$K_{avg} = \frac{\log(\frac{820}{0,264})}{\left[\frac{1}{650,7}\log(\frac{112,332}{0,264})\right] + \left[\frac{1}{10}\log(\frac{820}{650,7})\right]} = 36,7 \text{ mD}$$



After evaluating the average permeability of the formation, the next step is to analyse the productivity index ratio after hydraulic fracturing. The productivity index is an index that shows the ability of a well to produce. The calculation of the productivity index uses the prats method because the parameters used are fulfilled in the calculation. The following is the calculation.

$$\frac{J}{J_0} = \frac{\ln(\frac{re}{rw})}{\ln(\frac{re}{0.5 Xf})} = \frac{\ln(\frac{820}{0.264})}{\ln(\frac{820}{0.5 x 56,16634})} = 2,383$$

Based on the acquisition of data that has been obtained, then calculate based on nodal analysis in the wellbore. This calculation uses pipesim software in calculating each design parameter that has previously been obtained from both reservoir and production. So that the amount (**Figure 3**) of production rate is obtained both before and after the hydraulic fracturing evaluation. Before the evaluation was 167 BLPD (46.76 BOPD) and after the evaluation 238.8 BLPD (67.54 BOPD).

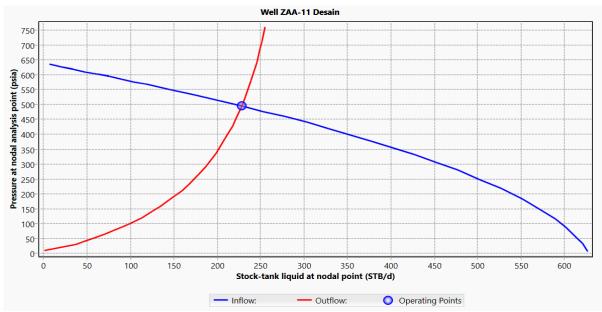


Figure 3. Nodal Analysis Curve After Well ZAA-011

Economic Analysis

In this study, the profit indicators based on the production sharing model contract cost recovery used in the oil and gas industry will be discussed: NPV (Net Present Value), IRR (Internal Rate of Return), POT (Pay Out Time) and Return of Investment (ROI). The cost components arising from this project for the hydraulic fracturing process are as follows

Table III 5

Table III-5						
Cost Components Arising Hydraulic Fracturing Process Well ZAA-011						
MATERIALS		COST				
Acid DeRuster	Rp	8.678.663				
Breakdown Test dan SRT Test	Rp	104.556.382				
Mini Fracturing	Rp	175.294.725				
Main Fracturing	Rp	864.515.306				
Proppant	Rp	724.840.080				
Services	Rp	986.000.000				
Totals	Rp	2.863.885.156				
Dollar	\$	191.000				

Meanwhile, the revenue component is obtained from the oil produced (oil gain). In this case, an example case is taken for the ZAA-011 well with an oil gain of 67.54 BOPD, assuming an oil price of US\$ 74.59 and a decline rate of 10% per year and monitoring for 2 years. The following is the calculation and tabulation of the NPV of ZAA-011 using ROR or an interest rate of 12% per year. The following is an economic calculation adjusted to the production sharing model contract cost recovery.



	Economic Calculation	Result in Well ZAA-	011
No	Parameter	Unit	Value
	PRODUCTION		
1	- Oil Production	Bopd	67,54
	- Gas Production	Mmscfd	-
	- Condensate Production	Bcpd	-
	- LPG Production	Tpd	-
	PRICE		
	- Oil Price	USD/bbls	74,6
2	- Gas Price	USD/mscf	-
	- Condensate Price	USD/bbls	74,6
	- LPG Price	USD/ton	-
	PRODUCTION COST		
	- Oil Production Cost	USD/bbls	20,0
3	- Gas Production Cost	USD/mscf	-
	- Condensate Production Cost	USD/bbls	20,0
	- Other Production Cost	USD	_
	GROSS REVENUE	MUS\$	3.493
	- Oil Gross Revenue	MUS\$	3.493
	- Gas Gross Revenue	MUS\$	-
4	- Condensate Gross Revenue	MUS\$	-
	- LPG Gross Revenue	MUS\$	-
	FTP	MUS\$	175
	Gross Revenue - FTP	MUS\$	3.318
	EXPENDITURE	MUS\$	1.147
	- Investment Cost	MUS\$	191
	- Investment Capital Cost	MUS\$	191
5	- Investment Non Capital Cost	MUS\$	-
	- Abandonment & Site Restoration	MUS\$	19
	- Operating Cost	MUS\$	937
	- Depreciation	MUS\$	210
6	Cost Recovery	MUS\$	1.058
7	Equity To Be Split	MUS\$	2.260
8	Government Take	MUS\$	1.461
9	Contractor Take	MUS\$	974
	NPV	MUS\$	\$937
	IRR	%	250,71%
	РОТ	Years	0,354
	Net Profit	MUS\$	\$885
	ROI/Net Profit Margin	%	77,22%
	Profitability Index		5,91

Table III-6Economic Calculation Result in Well ZAA-011

Based on **Table III-6** above, it can be concluded that:

- The NPV value obtained is MUS\$ 937 in the hydraulic fracturing design of Well ZAA-011.
- The ROR value is obtained at 250.71% which means that the hydraulic fracturing design of Well ZAA-011 is feasible.
- POT is obtained 0.354 years or about 4.248 months which means the time a project will return its initial investment.
- ROI is a comparison between net income and investment costs. The greater the ROI the better the project is to run and the acquisition of 77.22%.

IV. CONCLUSION

- 1. The decrease in oil production from well ZAA-011 is due to the small reservoir permeability of 10 mD which is fair, resulting in the potential of the productive well ZAA-011 decreasing from before.
- 2. The hydraulic fracturing design values obtained are fracture half-length 34.239 m, fracture width 0.37321 inch, fracture height 14.42 m, fracture conductivity 12984 mD-ft, dimensionless frac conductivity 6.4239. Permeability



was found to be 37 mD and theoretically the average was found to be about 36.7 mD and the productivity index also increased by 2.383 bpd/psi. Plus nodal analysis obtained a production rate of 238.8 BLPD (67.54 BOPD).

3. Economic analysis using profit indicators obtained NPV value of MUS\$ \$937, IRR with a value of 250.71%, ROI of 77.22% and POT obtained 0.354 years or about 4,248 months.

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